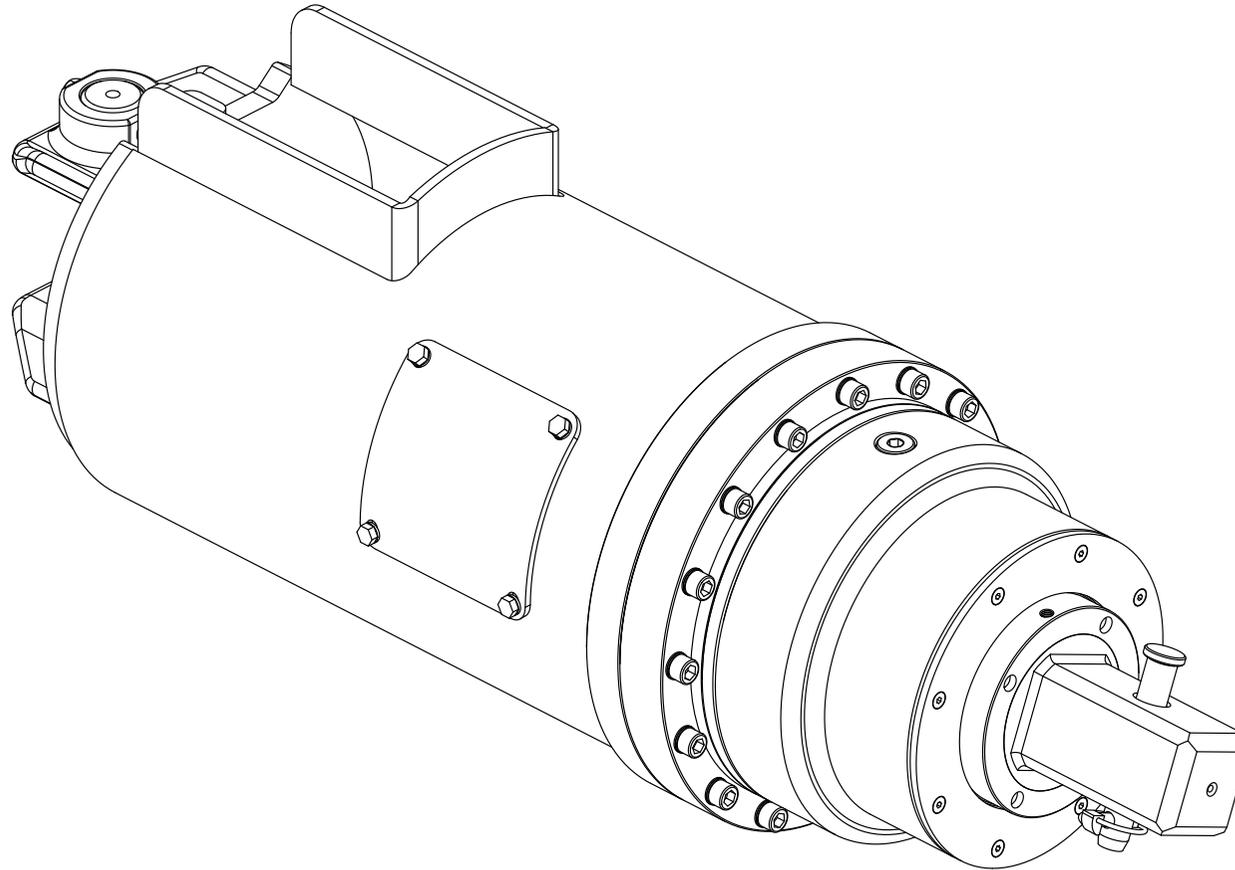


18500-45 Square Earth Drill - Parts List

From Serial Number 45412341



18500-45 Square Earth Drill - Parts List



From Serial Number 45412341

FOREWORD

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Auger Torque operates a policy of continuous product improvement, and actively encourages feedback on user manuals. If you wish to comment on the contents of this manual please send your comments using the feedback form provided. Please copy and complete the hard copy form on the back page of this manual.

SAFETY

Auger Torque Earth Drill Units have been designed for use with specific Auger Torque mounting frames, Augers, Auger extensions and Auger wear parts. Provided these are used and maintained correctly, they will provide a safe and reliable method of boring holes in the earth.

Use of this product following unauthorised modifications or repairs, use by untrained personnel, by implementing unsafe systems of work, by making modifications to product supplied or through operation in any manner not intended by Auger Torque could result in death, serious injury, damage to property or the product itself, and will invalidate any product validation or warranty. Auger Torque accepts no responsibility whatsoever for such modifications, repair or use.

WARRANTY

Auger Torque is not responsible for nor will accept any charges for work carried out by any unauthorised repairers. Charges, including those for spare parts, will not be accepted unless they have been authorised in writing by Auger Torque.

Any goods returned to Auger Torque by the customer, under warranty or for repair, must be freight paid unless authorised in writing by Auger Torque.

For full terms and condition see:-

www.augertorque.com/about-us/warranties.html

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Please contact your local dealer / distributor via our website

www.augertorque.com/dealer-locator.html

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THE MACHINERY DIRECTIVE

The Machinery Directive 2006/42/EC (formerly 98/37/EEC) provides the harmonisation of the essential health and safety requirements for machinery, through a combination of mandatory health and safety requirements and voluntary harmonised standards. Such directives apply only to products that are intended to be placed on or put into service in the market for the first time.

The manufacturer or the authorised representative must draw up a 'Declaration of Conformity'.

Declaration of Conformity

Where Earth Drill Units are supplied in conjunction with Auger Torque manufactured mounting frames and Augers to form an Earth Drill Assembly, Auger Torque have control over the suitability of the parts supplied. To show this and meet with the lawful requirements of the Machinery Directive a Declaration of Conformity is issued and a CE mark is applied to the assembly.

SYMBOLS AND ABBREVIATIONS

The symbols that follow are used within this publication



Safety Glasses to be worn



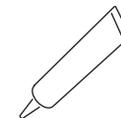
Gloves/hand protection to be used



Safety shoes to be worn



Torque Tightening required



Thread treatment required



Refer to Interchangeability Chart

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ILLUSTRATED PARTS LIST.

- A The Illustrated Parts List helps the supply procedure and the identification of replacement component parts.
- B The Detailed Parts List is divided into seven columns:
- The first column gives the item number of each detailed part contained in the illustration. An item number prefixed by a (-), shows that the item is not illustrated.
 - The second column gives the part number by which the item is identified.
 - The third column, gives the description of the component. The description will be preceded by one or more dots (●).
 - The fourth column gives the quantity of each item in the complete assembly.
 - The fifth column shows the torque tightening required for the item.
 - The sixth column shows the thread treatment required for the item.
 - The seventh column makes reference to any additional information required for the part or assembly.
- C Only those items with full dots (●) can be ordered as spares. Items with empty dots (eg ●o) are shown only for clarity of assembly and cannot be ordered as spares.

- D When ordering spare parts please quote the serial number of the Earth Drill, which can be identified from the serial number plate on the top of the unit.

NOTE: Auger Torque will not accept any liability for incorrect parts that may be supplied because an incorrect serial number has been quoted.

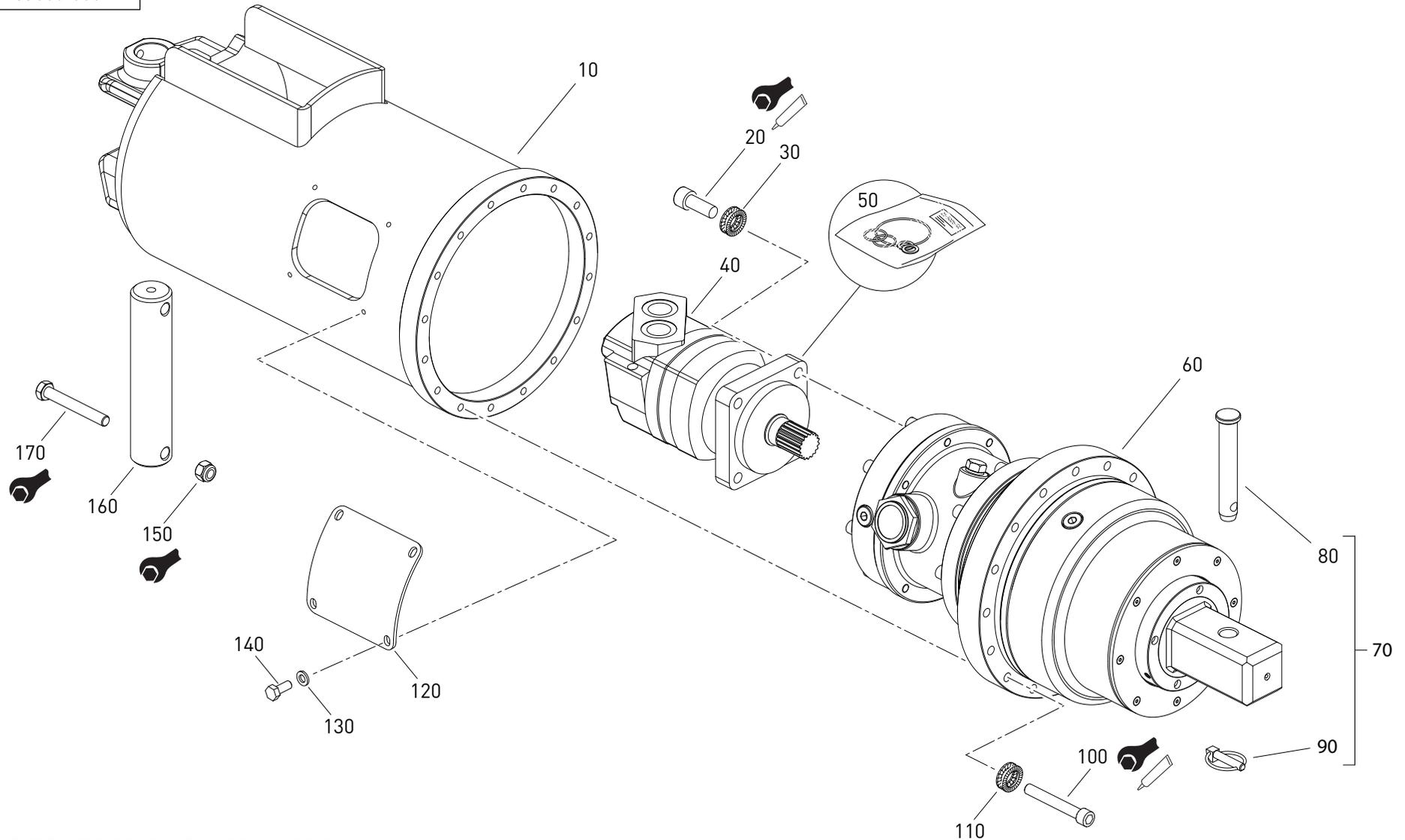
The abbreviations that follow are used within this publication

AR	As Required
BSP	British Standard Pipe Thread
cc	Cubic Centimeters
Kg	Kilogrammes
L	Litres
LPM	Litres Per Minute
Mm	Millimeters
Nm	Newton Meters
UNC	Unified Coarse Thread
GPM	Gallons Per Minute
G	Gallons
lbs	Pounds
ft-lbs	Foot Pounds

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18500-45 Square Earth Drill - Parts List



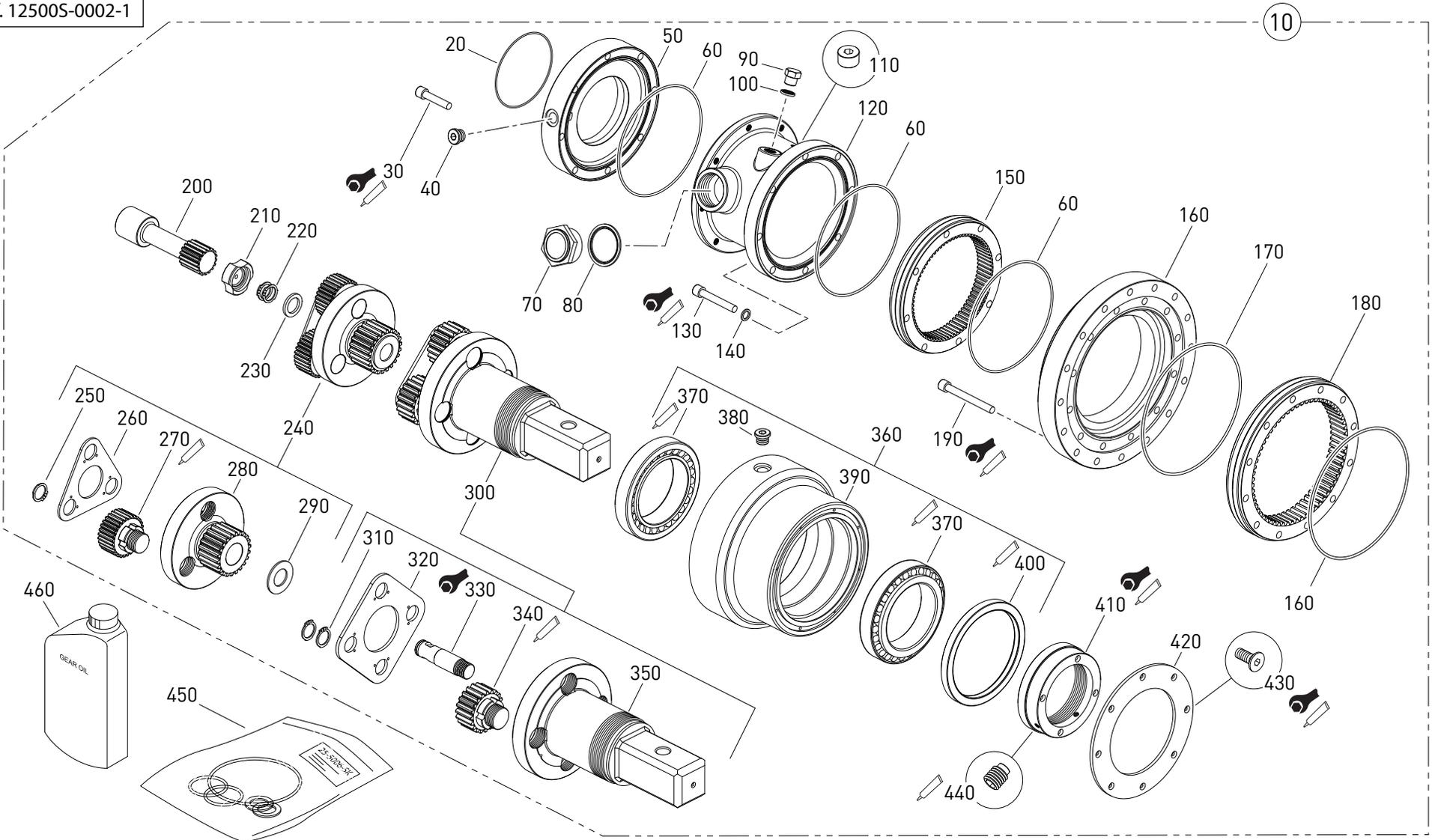
From Serial Number 45412341

ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	23-4905	• HOOD ASSAY - SERIES 4.5	1			
20	99-9139-045	• FIXING - M14 x 45 SOCKET CAP SCREW (12.9 Grade)	4	142 - 215 ft-lbs	LOCTITE 243	
30	99-9233	• FIXING - M14 NORD WASHER	4			
40	25-4004	• MOTOR - EATON 6K 310cc - 17T SHAFT	1			
50	25-4006	• SEAL KIT - MOTOR - REAR	1			
	25-4005	• SEAL KIT - MOTOR - SHAFT	1			
60	21-4986-S	• DRIVE SUB-ASSEMBLY Series 4.5 -4 & 6K - 75mm SQUARE	1			
70	30-0002-KIT	• PIN - AUGER C/W LINCH PIN	1			
80	30-0002	• PIN	1			
90	99-99020	• LINCH PIN - n9.5 (To fit over UPTO Ø36mm SHAFTS)	1			
100	99-9135-065-Y	• FIXING - M12 x 65 SOCKET CAP SCREW (12.9 Grade) YELL.PASS.	16	89 - 99 ft-lbs	LOCTITE 243	
110	99-9231	• FIXING - M12 NORD WASHER	16			
120	23-4027	• SIGHT GLASS GUARD - SERIES 4.5 DRIVES	1			
130	99-9153	• FIXING - M8 PLAIN WASHER	4			
140	99-9123-20	• FIXING - M08 x 020mm Setscrew (8.8 Grade)	4			
150	99-9185	• FIXING - M12 METRIC NYLOC NUT (8 Grade)	2	Refer to Operators Manual		
160	23-4016	• PIN - 45mm x 210 LONG - SERIES 4	1			
170	99-9115-090	• FIXING - M12 x 090mm - Bolt (8.8 Grade)	2	Refer to Operators Manual		
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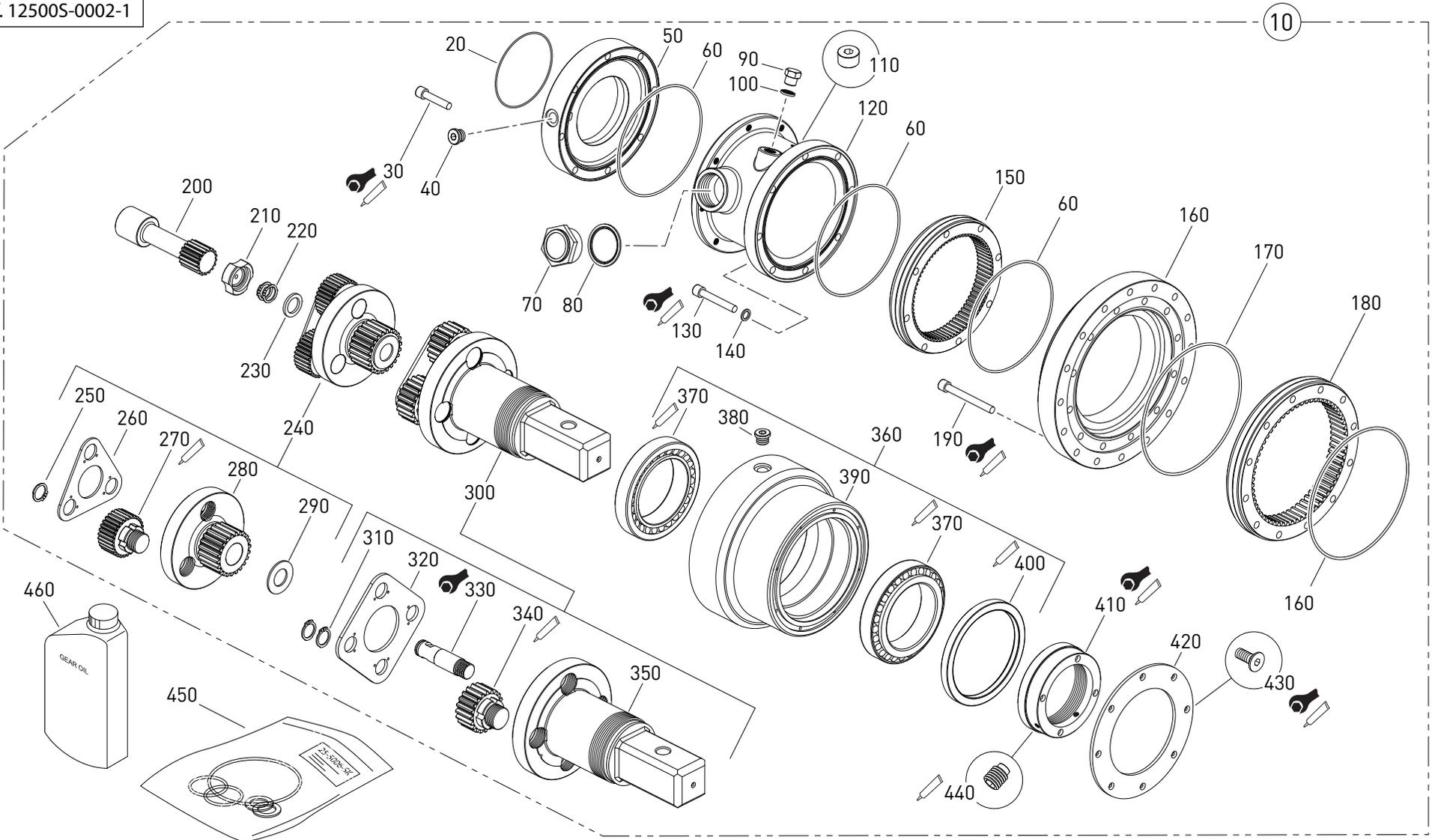
ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	21-4986-S	• DRIVE SUB-ASSEMBLY Series 4.5 - 4 & 6K - 75mm SQUARE	1			
20	99-1537-V	• O-RING - 134 ID x 3.0 (Motor seal)	1			See Seal Kit
30	99-9135-060	• FIXING - M12 x 60 SOCKET CAP SCREW (12.9 Grade)	8	89 - 99 ft-lbs	LOCTITE 243	
40	21-5071	• 1/2" BSP MAGNETIC PRESSURE PLUG	1			
50	21-5015	• TOP INPUT HOUSING - 6K	1			
60	99-1533-V	• O-RING - 199 ID x 3.0 (Series 4 RING)	3			See Seal Kit
70	21-5070	• SIGHT GLASS	1			
80	99-7009	• BONDED SEAL - 2.0 INCH	1			See Seal Kit
90	21-5093	• PLUG - M20 x 1.5 x 15mm LONG	1			
100	21-5094	• SEAL - BONDED RUBBER - M20	1			See Seal Kit
110	99-7102	• 1/4" BSPT PLUG - ALLEN DRIVE	1			
120	21-5078	• EXTENDED HOUSING - SERIES 5	1			
130	99-9135-080	• FIXING - M12 x 80 SOCKET CAP SCREW (12.9 Grade)	8	89 - 99 ft-lbs	LOCTITE 243	
140	99-9231	• FIXING -M12 NORD WASHER	8			
150	21-5137	• RING GEAR - 76T 2.5/2.0 MOD - 34mm	1			
160	21-4101	• BOTTOM INPUT HOUSING - 17 000-25 000MAX	1			
170	99-1556-V	• O-RING - 238 ID x 3.0 (Series 4.5 RING)	2			See Seal Kit
180	21-4104	• RING GEAR - 62T 3.5/3.0 MOD - 36mm	1			
190	99-9135-110	• FIXING - M12 x 110 SOCKET CAP SCREW (12.9 Grade)	12	89 - 99 ft-lbs	LOCTITE 243	
200	21-4112	• SUN GEAR - 17T - 2.5/2.0 MOD - 4 & 6K MOTORS	1			
210	21-4051	• WEAR WASHER - SERIES 4 & 4.5	1			
220	99-1606	• CIRCLIP - EXTERNAL HD DI 471 SIZE-28	2			
230	21-5121-4.5	• WASHER - SERIES 4/4.5 CARRIER RETAINER	1			
240	21-4915	• GEAR CARRIER ASSEMBLY - SERIES 4.5 - 3.5/3.0 MOD	1			
250	99-1606	• CIRCLIP - EXTERNAL HD DI 471 SIZE-28	3			
260	21-4115	• PLATE - RETIANER - PLANET POST	1			
270	21-4918	• PLANET GEAR ASSEMBLY - 4.5 SERIES INPUT STAGE	3		LOCTITE 277	
280	21-4111	• CARRIER - 22T 3.5/3.0 MOD SERIES 4.5	1			
290	21-4110	• WASHER - HARDENED PLANET CARRIER SERIES 4.5	1			
300	21-4917	• SHAFT ASSEMBLY - 75mm SQUARE - Series 4.5	1			
310	99-1606	• CIRCLIP - EXTERNAL HD DI 471 SIZE-28	8			
320	21-4108	• PLATE - GEAR RETIANER - 17 000 - 25 000MAX	1			

Ref. 12500S-0002-1

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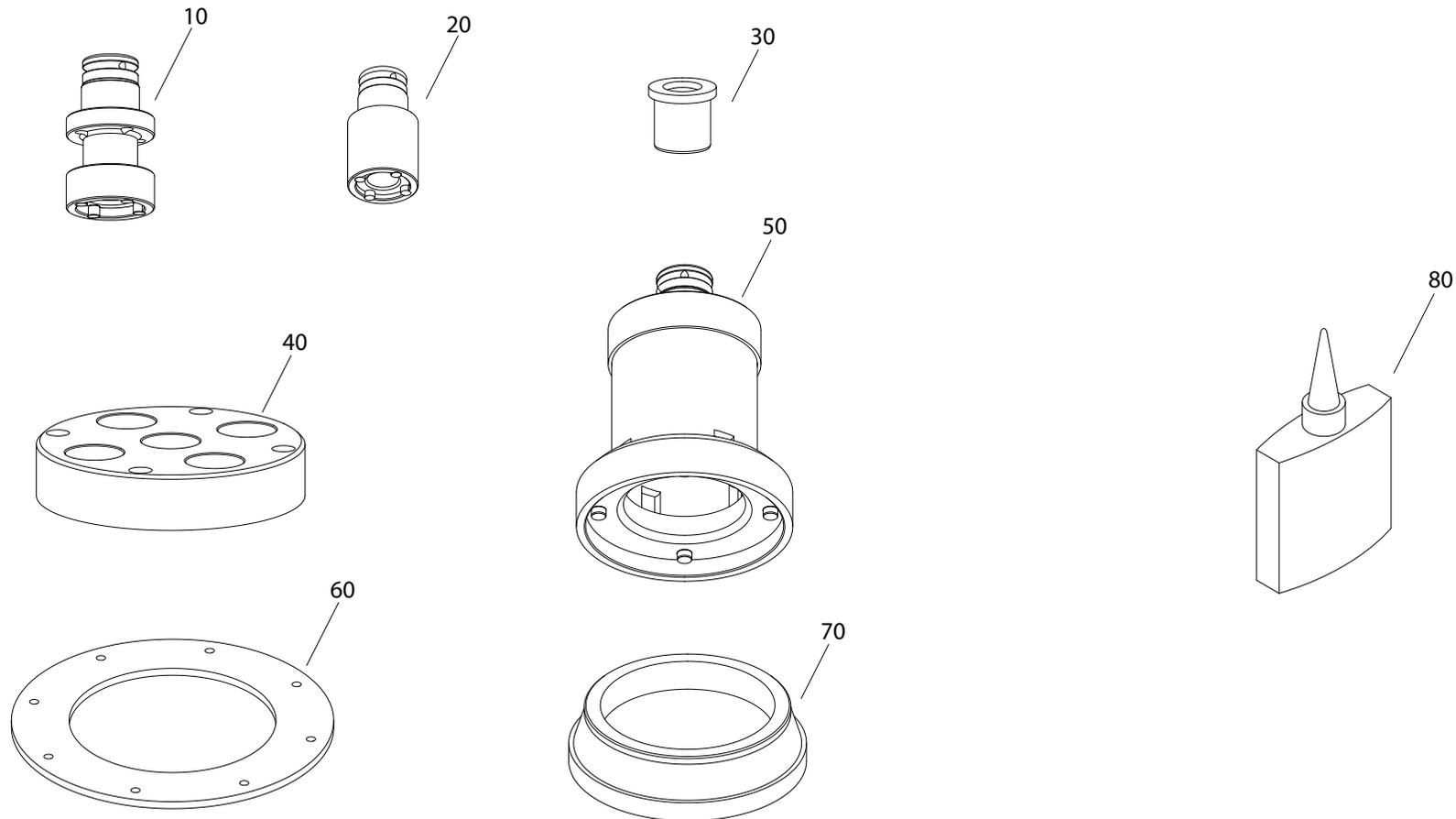
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ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
330	21-4109	<ul style="list-style-type: none"> CENTRAL POST - EXTENDED 	1	111 ft-lbs		
340	21-4916	<ul style="list-style-type: none"> PLANET GEAR ASSEMBLY - 4.5 SERIES OUTPUT STAGE 	4		LOCTITE 277	
350	21-4100	<ul style="list-style-type: none"> SHAFT - OUTPUT (4 Post) - 75mm SQUARE 	1			
360	21-4905	<ul style="list-style-type: none"> OUTPUT SUB-ASSEMBLY - SERIES 4.5 DRIVES 	1			
370	99-1111	<ul style="list-style-type: none"> BEARING - TAPER 120 ID x 180 OD x 38 THK 	2		LOCTITE 7471, 641	
380	21-5071	<ul style="list-style-type: none"> 1/2" BSP MAGNETIC PRESSURE PLUG 	2			
390	21-4102	<ul style="list-style-type: none"> OUTPUT HOUSING - SERIES 4.5 	1			
400	99-1519	<ul style="list-style-type: none"> OIL LIP SEAL (160x190x15) 	1		LOCTITE 7471, 515	See Seal Kit
410	21-4117	<ul style="list-style-type: none"> LOCKING NUT - 4.5 SERIES 	1	332 ft-lbs	LOCTITE 209125	
420	21-4116	<ul style="list-style-type: none"> PLATE - SEAL - SERIES 4.5 (16 000 - 25 000) 	1			
430	99-9142-020	<ul style="list-style-type: none"> FIXING - M6 x 20mm LONG CNSK SET SCREW (10.9 Grade) 	8	10.6 - 12 ft-lbs	LOCTITE 243	
440	99-9214-012	<ul style="list-style-type: none"> SOCKET SET SCREW - M10 x 12 DOG POINT (14.9 Grade) 	2		LOCTITE 243	
450	SK-21-495	<ul style="list-style-type: none"> SEAL KIT - GEARBOX - SERIES 4.5 - Comprising of items 20,60,80,100,170 & 400 	1			
460	99-8101	<ul style="list-style-type: none"> GEAR OIL - AGMA 6EP - MINERAL (1 Litre Bottle) <p>All units are supplied with AGMA 6EP viscosity oil, except where the unit is to be or stored in extreme temperatures.</p>	7			14.26 US pints required
	99-8104	<ul style="list-style-type: none"> GEAR OIL - AGMA 4EP - MINERAL When using or storing the units below -15°C 				
	99-8106	<ul style="list-style-type: none"> GEAR OIL - AGMA 7EP- MINERAL When using or storing the units above 35°C 				
						Ref. 12500S-0002-1

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Ref. 170-0001-1



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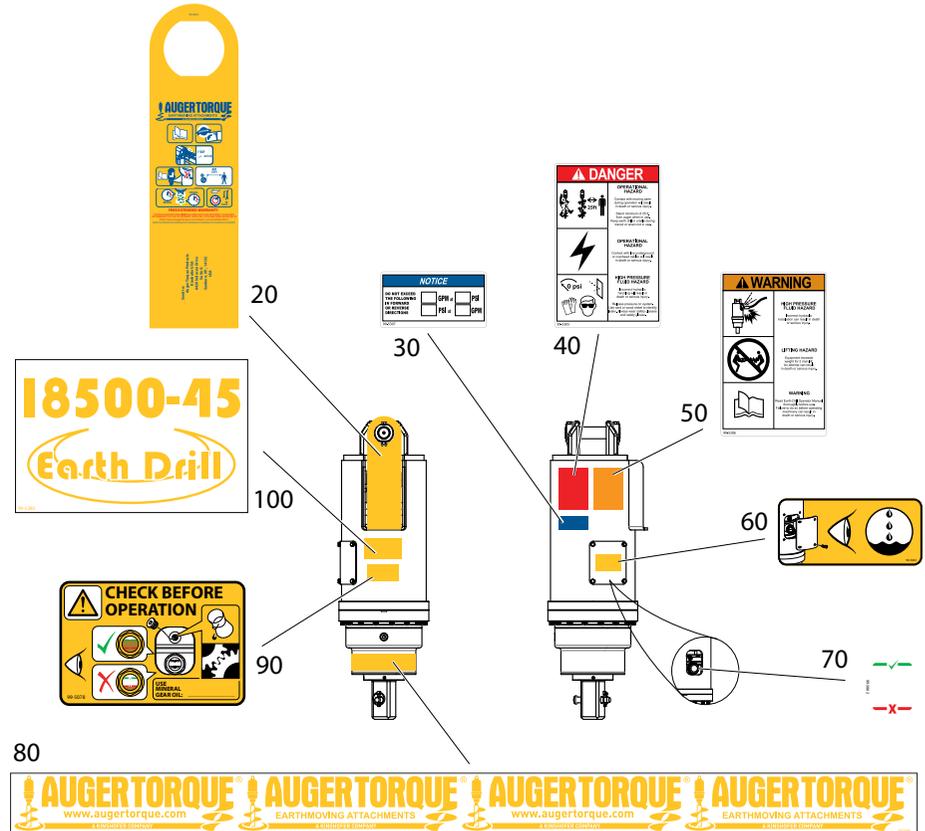
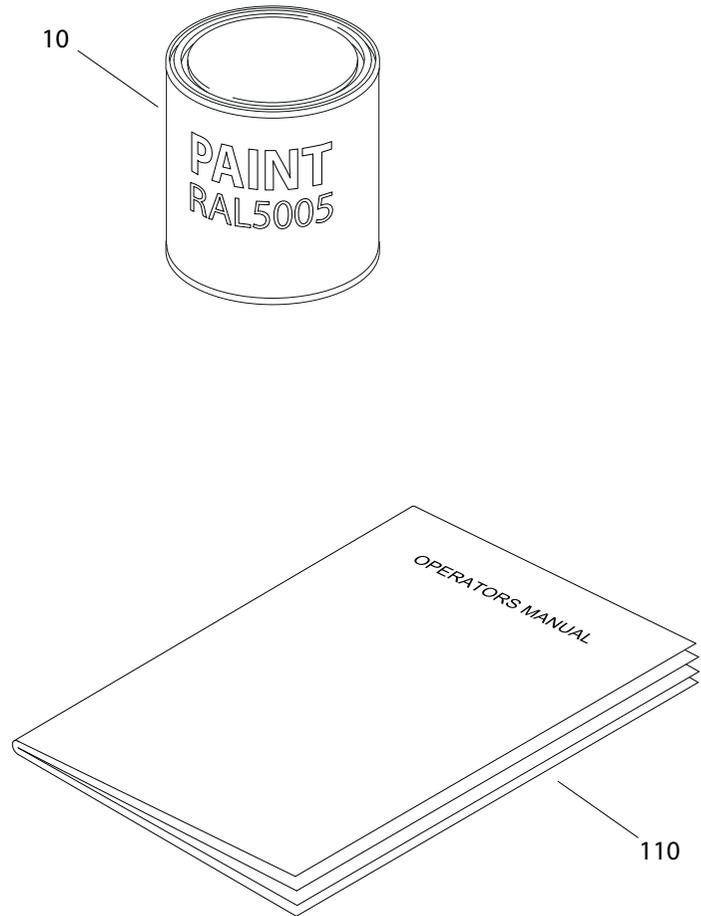
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ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	TOOL - 1917	<ul style="list-style-type: none"> • PLANET POST TOOLING 	1			
20	TOOL - 1910	<ul style="list-style-type: none"> • PLANET POST TOOLING 	1			
30	TOOL - 1121	<ul style="list-style-type: none"> • RETAINING PLATE BUSH 	4			
40	TOOL - 1118	<ul style="list-style-type: none"> • RETAINING PLATE 	1			
50	TOOL - 1916	<ul style="list-style-type: none"> • TOOL - LOCK NUT 	1			
60	TOOL - 1139	<ul style="list-style-type: none"> • TOOL - SEAL PRESS SERIES 4.5 	1			
70	TOOL - 1123	<ul style="list-style-type: none"> • BEARING PRESS 	1			
80	99-8217	<ul style="list-style-type: none"> • LOCTITE - 7471 ACTIVATOR 	1			
	99-8205	<ul style="list-style-type: none"> • LOCTITE - 243 THREADLOCKER 	1			
	99-8202	<ul style="list-style-type: none"> • LOCTITE - 515 FLANGE SEALANT 	1			
	99-8206	<ul style="list-style-type: none"> • LOCTITE - 277 THREADLOCKER 	1			
	99-8214	<ul style="list-style-type: none"> • LOCTITE - 641 BEARING RETAINER 	1			
	99-8210	<ul style="list-style-type: none"> • LOCTITE - 209125 (BLUEMAX) 	1			
	99-8218	<ul style="list-style-type: none"> • LOCTITE - 577 THREAD SEALANT 	1			
						Ref. 170-0001-1

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ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	99-8002	<ul style="list-style-type: none"> PAINT - AUGER TORQUE BLUE 0.5L 	1			
20	99-5325	<ul style="list-style-type: none"> LABEL - ATUSA PRE-RUN CHECKS 	1			
30	99-5307	<ul style="list-style-type: none"> LABEL - NOTICE 	1			
40	99-5305	<ul style="list-style-type: none"> LABEL - DANGER - USA 	1			
50	99-5306	<ul style="list-style-type: none"> LABEL - WARNING - USA 	1			
60	99-5061	<ul style="list-style-type: none"> LABEL - SIGHT GLASS COVER 	1			
70	99-5062	<ul style="list-style-type: none"> LABEL - SIGHT GLASS 	1			
80	99-5436	<ul style="list-style-type: none"> LABEL - OUTPUT LABEL - TRANSPARENT BACKGROUND 	1			
90	99-5064	<ul style="list-style-type: none"> LABEL - CHECK BEFORE OPERATION 	1			
100	99-5280	<ul style="list-style-type: none"> LABEL - ATUSA - 18500-45 - IDENTITY LABEL 	1			
110	99-95-200001	<ul style="list-style-type: none"> OPERATOR'S MANUAL - ENGLISH 	1			
	99-95-200002	<ul style="list-style-type: none"> OPERATOR'S MANUAL - FRENCH 	1			
	99-95-200003	<ul style="list-style-type: none"> OPERATOR'S MANUAL - FINNISH 	1			
	99-95-200004	<ul style="list-style-type: none"> OPERATOR'S MANUAL - RUSSIAN 	1			
	99-95-200005	<ul style="list-style-type: none"> OPERATOR'S MANUAL - GERMAN 	1			
	99-95-200006	<ul style="list-style-type: none"> OPERATOR'S MANUAL - POLISH 	1			
	99-95-200007	<ul style="list-style-type: none"> OPERATOR'S MANUAL - SPANISH 	1			
	99-95-200008	<ul style="list-style-type: none"> OPERATOR'S MANUAL - DUTCH 	1			
	99-95-200009	<ul style="list-style-type: none"> OPERATOR'S MANUAL - ARABIC 	1			
	99-95-200010	<ul style="list-style-type: none"> OPERATOR'S MANUAL - DANISH 	1			

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