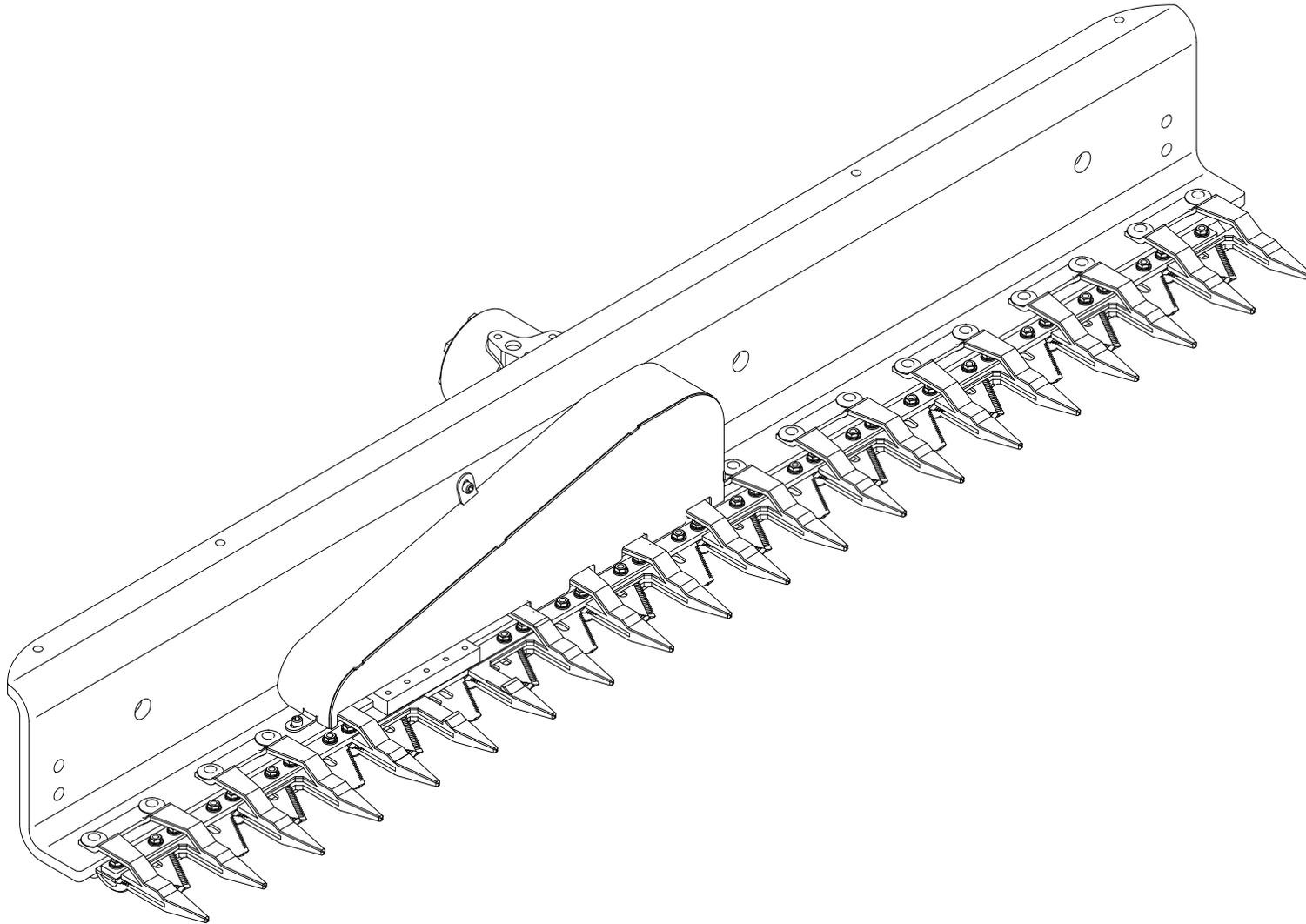


Hedge Trimmer - 1.5M - Parts List

From Serial Number 511000001



Hedge Trimmer - 1.5M - Parts List



From Serial Number 511000001

FOREWORD

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Auger Torque is not responsible for nor will accept any charges for work carried out by any unauthorised repairers. Charges, including those for spare parts, will not be accepted unless they have been authorised in writing by Auger Torque.

Any goods returned to Auger Torque by the customer, under warranty or for repair, must be freight paid unless authorised in writing by Auger Torque.

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www.augertorque.com/about-us/warranties.html

CONTACT DETAILS

Please contact your local dealer / distributor via our website

www.augertorque.com/dealer-locator.html

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THE MACHINERY DIRECTIVE

The Machinery Directive 2006/42/EC (formerly 98/37/EEC) provides the harmonisation of the essential health and safety requirements for machinery, through a combination of mandatory health and safety requirements and voluntary harmonised standards. Such directives apply only to products that are intended to be placed on or put into service in the market for the first time.

The manufacturer or the authorised representative must draw up a 'Declaration of Conformity'.

Declaration of Conformity

Where Hedge Trimmers are supplied in conjunction with Auger Torque manufactured mounting frames, Auger Torque have control over the suitability of the parts supplied. To show this and meet with the lawful requirements of the Machinery Directive a Declaration of Conformity is issued and a CE mark is applied to the assembly.

SYMBOLS AND ABBREVIATIONS

The symbols that follow are used within this publication



Safety Glasses to be worn



Gloves/hand protection to be used



Safety shoes to be worn



Torque Tightening required



Thread treatment required



Refer to Interchangeability Chart

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ILLUSTRATED PARTS LIST.

- A The Illustrated Parts List helps the supply procedure and the identification of replacement component parts.
- B The Detailed Parts List is divided into seven columns:
- The first column gives the item number of each detailed part contained in the illustration. An item number prefixed by a (-), shows that the item is not illustrated.
 - The second column gives the part number by which the item is identified.
 - The third column, gives the description of the component. The description will be preceded by one or more dots (●).
 - The fourth column gives the quantity of each item in the complete assembly.
 - The fifth column shows the torque tightening required for the item.
 - The sixth column shows the thread treatment required for the item.
 - The seventh column makes reference to any additional information required for the part or assembly.
- C Only those items with full dots (●) can be ordered as spares. Items with empty dots (eg ●○) are shown only for clarity of assembly and cannot be ordered as spares.

- D When ordering spare parts please quote the serial number of the Hedge Trimmer, which can be identified from the serial number plate on the rear of the unit.

NOTE: Auger Torque will not accept any liability for incorrect parts that may be supplied because an incorrect serial number has been quoted.

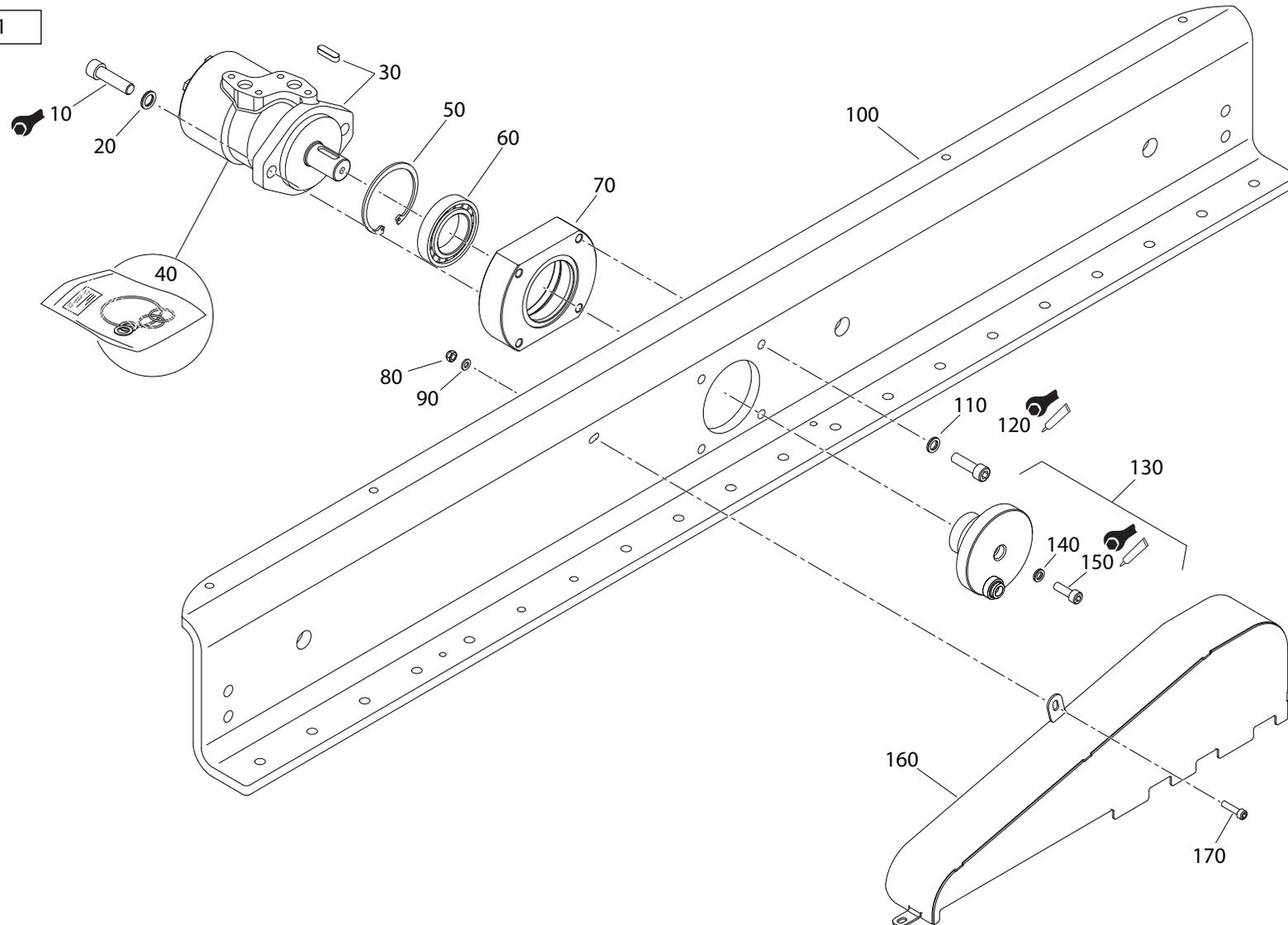
The abbreviations that follow are used within this publication

AR	As Required
BSP	British Standard Pipe Thread
cc	Cubic Centimeters
Kg	Kilogrammes
L	Litres
LPM	Litres Per Minute
Mm	Millimeters
Nm	Newton Meters
UNC	Unified Coarse Thread
GPM	Gallons Per Minute
G	Gallons
lbs	Pounds
ft-lbs	Foot Pounds

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Ref. HT-0001-1



Hedge Trimmer - 1.5M - Parts List



From Serial Number 511000001

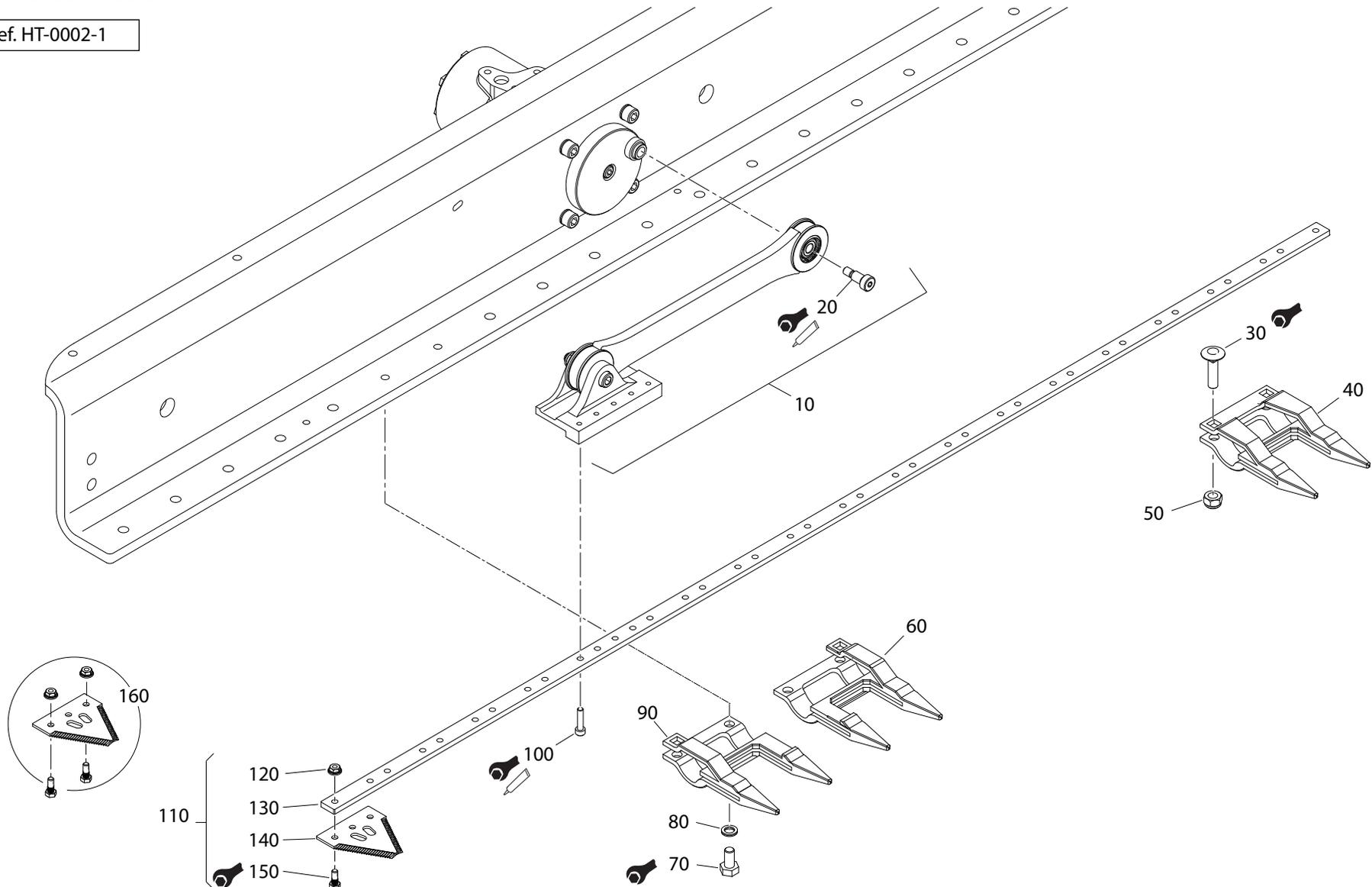
ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	99-9135-045	• FIXING - SOCKET CAP SCREW - M12 x 45 (12.9)	2	130 Nm		
20	99-9231	• FIXING - WASHER - VIBRATION PROOF - NORD NL12	2			
30	25-1321	• MOTOR - ATMRS - 50CC	1			
	25-1322	• MOTOR - ATMRS - 80CC	1			
	25-1323	• MOTOR - ATMRS - 100CC	1			
40	25-2316	• SEAL KIT - MOTOR	1			
50	99-1616	• CIRCLIP - INTERNAL - 75mm	1			
60	99-1227	• BEARING - BALL - 45X75X16mm (6009)	1			
70	51-8120	• MOTOR SUPPORT BEARING HOUSING	1			
80	99-9182	• FIXING - M06 METRIC NYLOC NUT	3			
90	99-9152	• FIXING PLAIN WASHER	1			
100	51-8908-FAB	• HEDGE TRIMMER - MAIN BODY - FABRICATION	1			
110	99-9230	• FIXING - NORD WASHER - M10	4			
120	99-9134-035	• FIXING - SOCKET CAP SCREW - M10 x 35 (12.9)	4	70 - 77 Nm	LOCTITE 243	
130	51-8936	• CRANK ASSEMBLY	1			
140		•○ FIXING - WASHER	1			
150		•○ FIXING - SOCKET CAP SCREW	1	30 - 39 Nm	LOCTITE 243	
160	51-8907	• HEDGE TRIMMER GUARD	1			
170	99-9132-025	• FIXING - SOCKET CAP SCREW - M6 x 25	3			

Ref. HT-0001-1

Hedge Trimmer - 1.5M - Parts List

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Ref. HT-0002-1



Hedge Trimmer - 1.5M - Parts List



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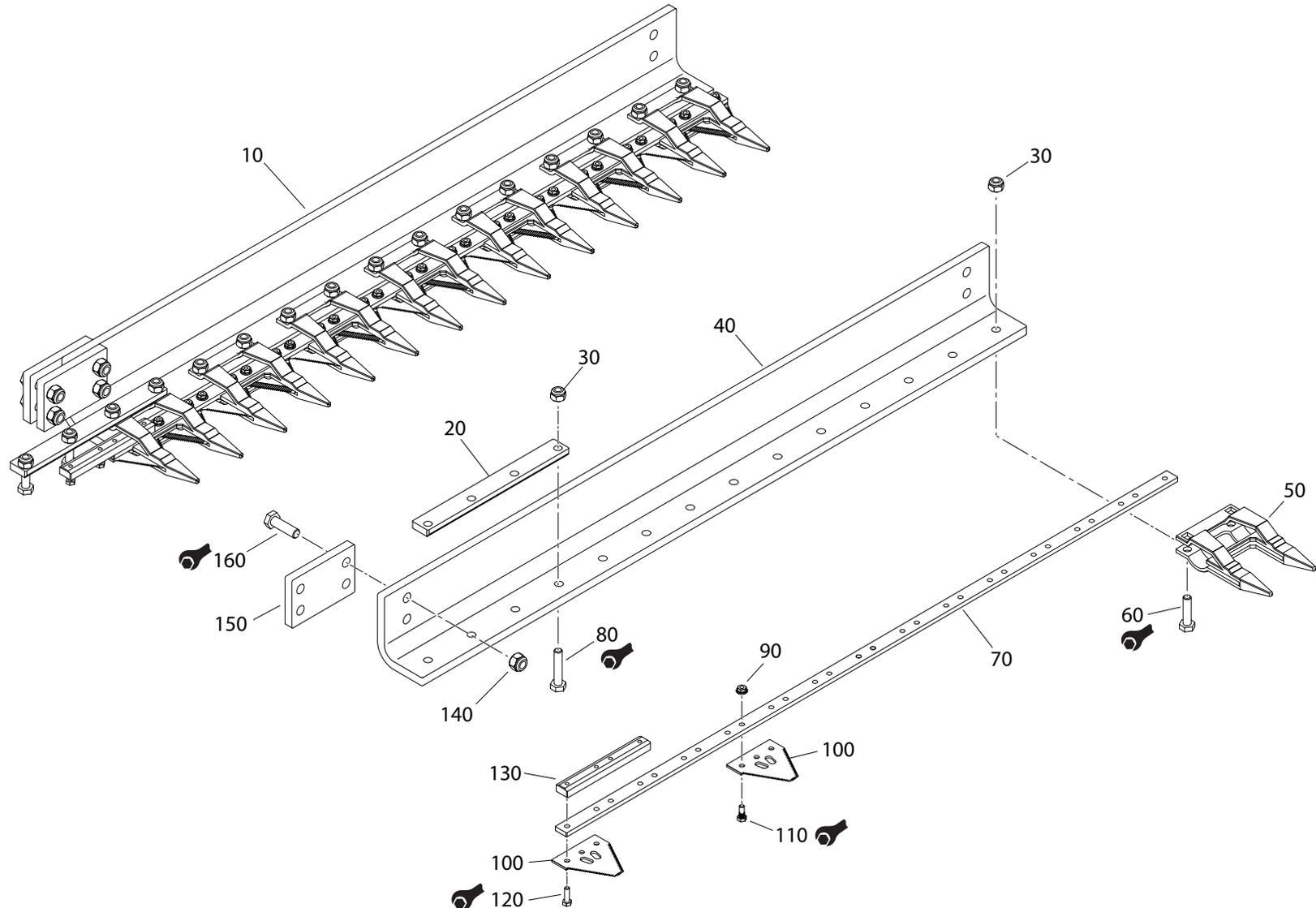
ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	51-8909	• CONNECTING ROD ASSEMBLY	1			
20		• SOCKET SHOULDER SCREW	1	50 Nm	LOCTITE 243	
30	99-9204-040	• FIXING - COACH BOLT M10 x 40	18	17 - 20 Nm		
40	51-8013	• HEDGE TRIMMER FINGER	8			
50	99-9184	• FIXING - M10 NYLOC NUT	18			
60	51-8013R	• HEDGE TRIMMER FINGER - RIGHT HAND CUT OUT	1			
70	99-9124-020	• FIXING - SETSCREW- M10 x 20 (8.8)	2	38 - 46 Nm		
80	99-9230	• FIXING - NORD WASHER - M10	2			
90	51-8013L	• HEDGE TRIMMER FINGER - LEFT HAND CUT OUT	1			
100	99-9132-025	• FIXING - SOCKET CAP SCREW - M6 x 25	5	10 - 16 Nm	LOCTITE 243	
110	51-8910	• KNIFE BLADE BAR ASSEMBLY (1.5M)	1			
120	51-8007N	• FIXING - PLAN FLANGED NUT - M6 (8.8)	34			
130	51-8901-07	• PLATE - KNIFE BLADE BAR (1.5M)	1			
140	51-8006	• HEDGE TRIMMER BLADE	19			
150	51-8007	• FIXING - BLADE BOLT - M6 x 16 SERRATED SHANK	34	10 - 16 Nm		
160	51-8006-KIT	• HEDGE TRIMMER BLADE + 2 FIXINGS	1			

Ref. HT-0002-1

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Ref. HT-0003-1



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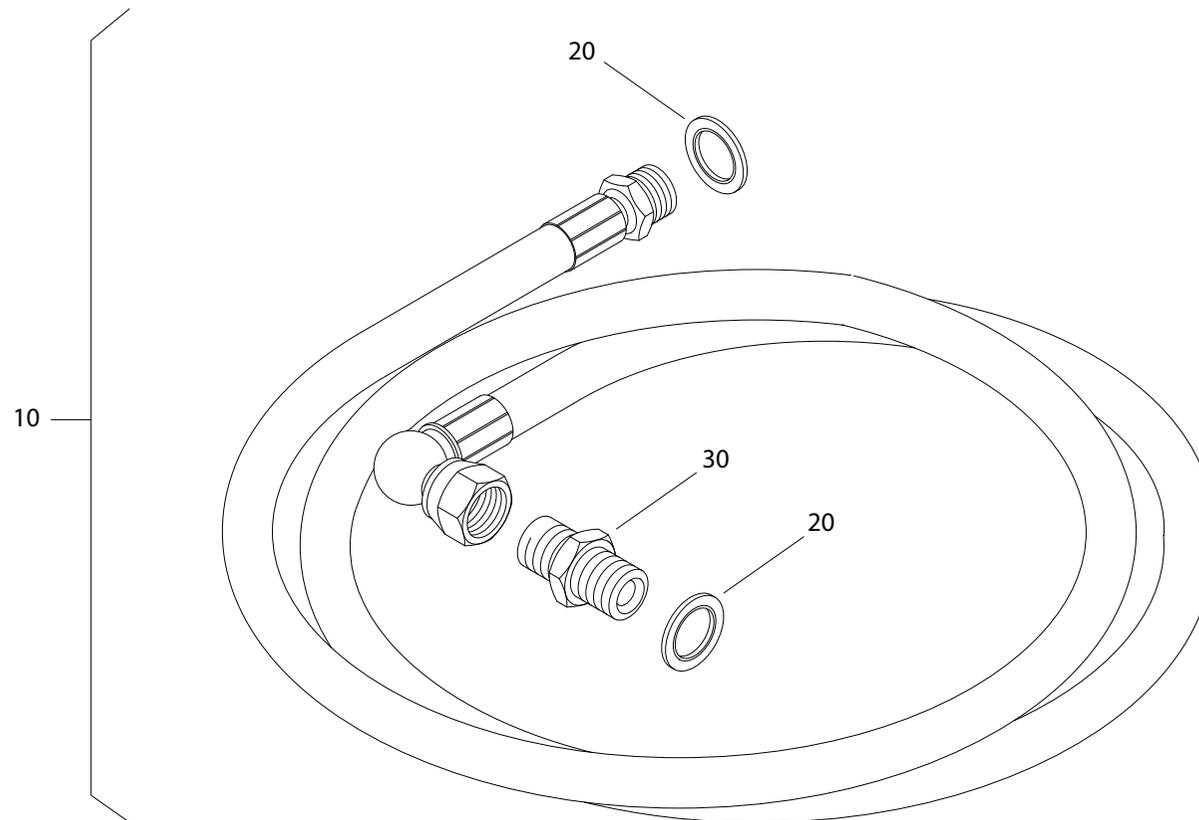
ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	51-8925	• HEDGE TRIMMER EXTENSION ASSEMBLY - (1M)	1			
20	51-8176	• PLATE - HEDGE TRIMMER XTN LOWER LINK	1			
30	99-9184	• FIXING - M10 NYLOC NUT	16			
40	51-8173	• PLATE - KNIFE GAURD SUPPORT - 1M EXTENSION	1			
50	51-8013	• HEDGE TRIMMER FINGER	7			
60	99-9114-040	• FIXING - BOLT - M10 x 40 (8.8)	12	22 Nm		
70	51-8174	• PLATE - KNIFE BLADE BAR - 1M	1			
80	99-9114-050	• FIXING - BOLT - M10 x 50 (8.8)	4	22 Nm		
90	51-8007N	• FIXING - PLAN FLANGED NUT - M6 (8.8)	26			
100	51-8006	• HEDGE TRIMMER BLADE	14			
110	51-8007	• FIXING - BLADE BOLT - M6 x 16 SERRATED SHANK	26	11 Nm		
120	99-9122-020	• FIXING - BOLT - M6 x 20 (8.8)	4	4 Nm		
130	51-8177	• PLATE - HEDGE TRIMMER BLADE DRIVE XTN LINK	1			
140	99-9185	• FIXING M12 METRIC NYLOC NUT	4			
150	51-8175	• PLATE - HEDGE TRIMMER XTN REAR LINK	2			
160	99-9115-055	• FIXING - BOLT - M12 x 55 (8.8)	4	90 Nm		

Ref. HT-0003-1

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Ref. HT-0004-1



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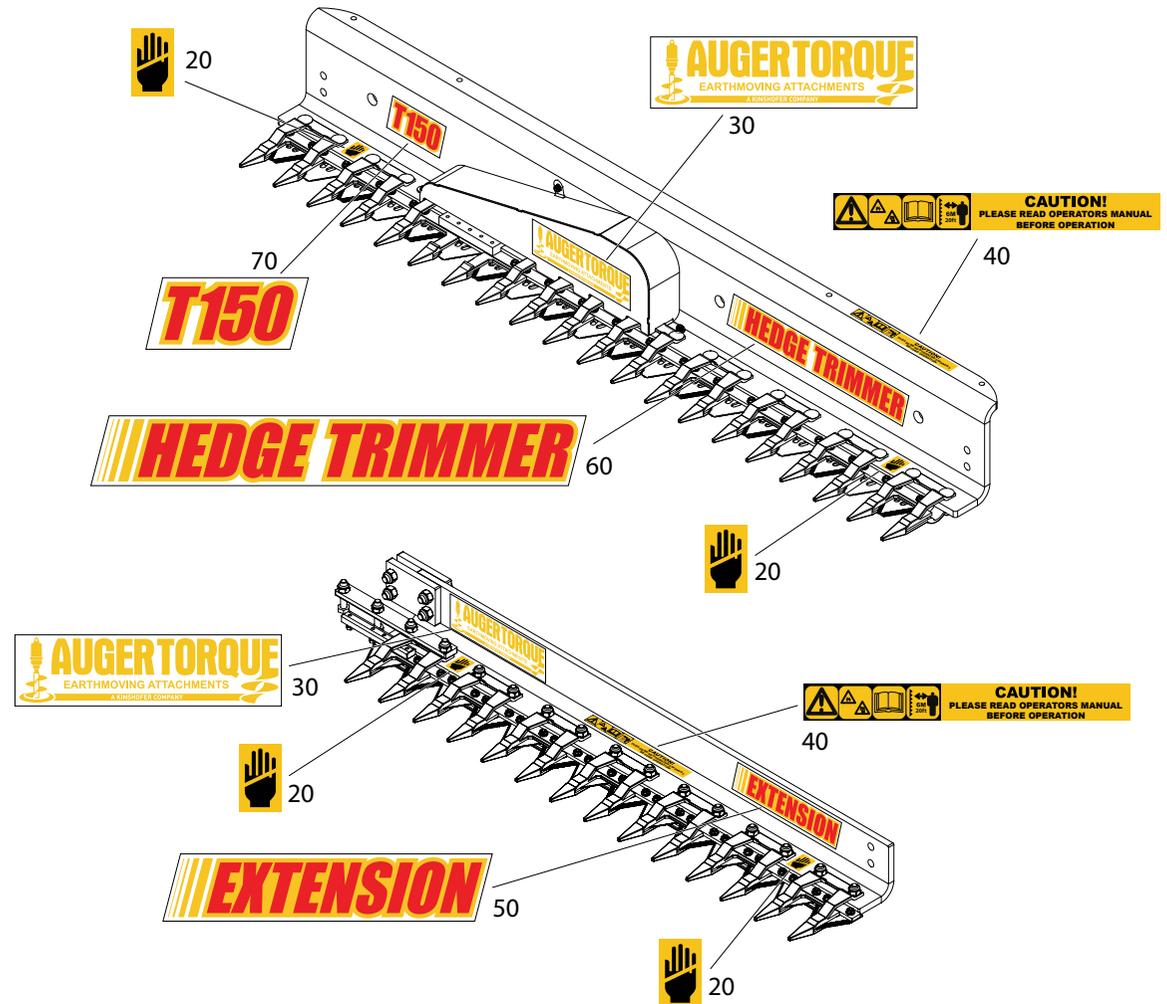
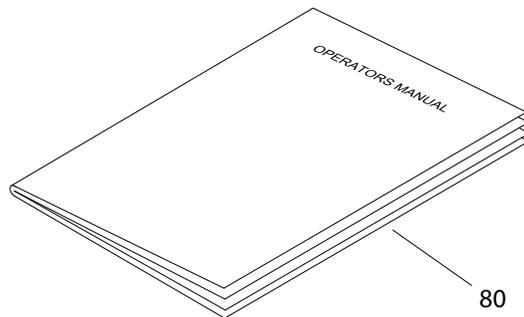
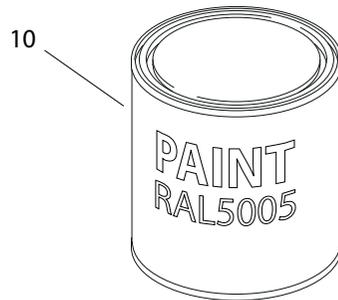
From Serial Number 511000001

ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	99-7503-KIT	<ul style="list-style-type: none"> HOSE KIT - 1/2" BSP 1.8M 90 DEG 	1			
20	99-7003	<ul style="list-style-type: none"> BONDED SEAL 	2			
30	99-7013	<ul style="list-style-type: none"> ADAPTOR - 1/2" BSP MALE / MALE 	2			
						Ref. HT-0004-1

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Ref. HT-0005-1



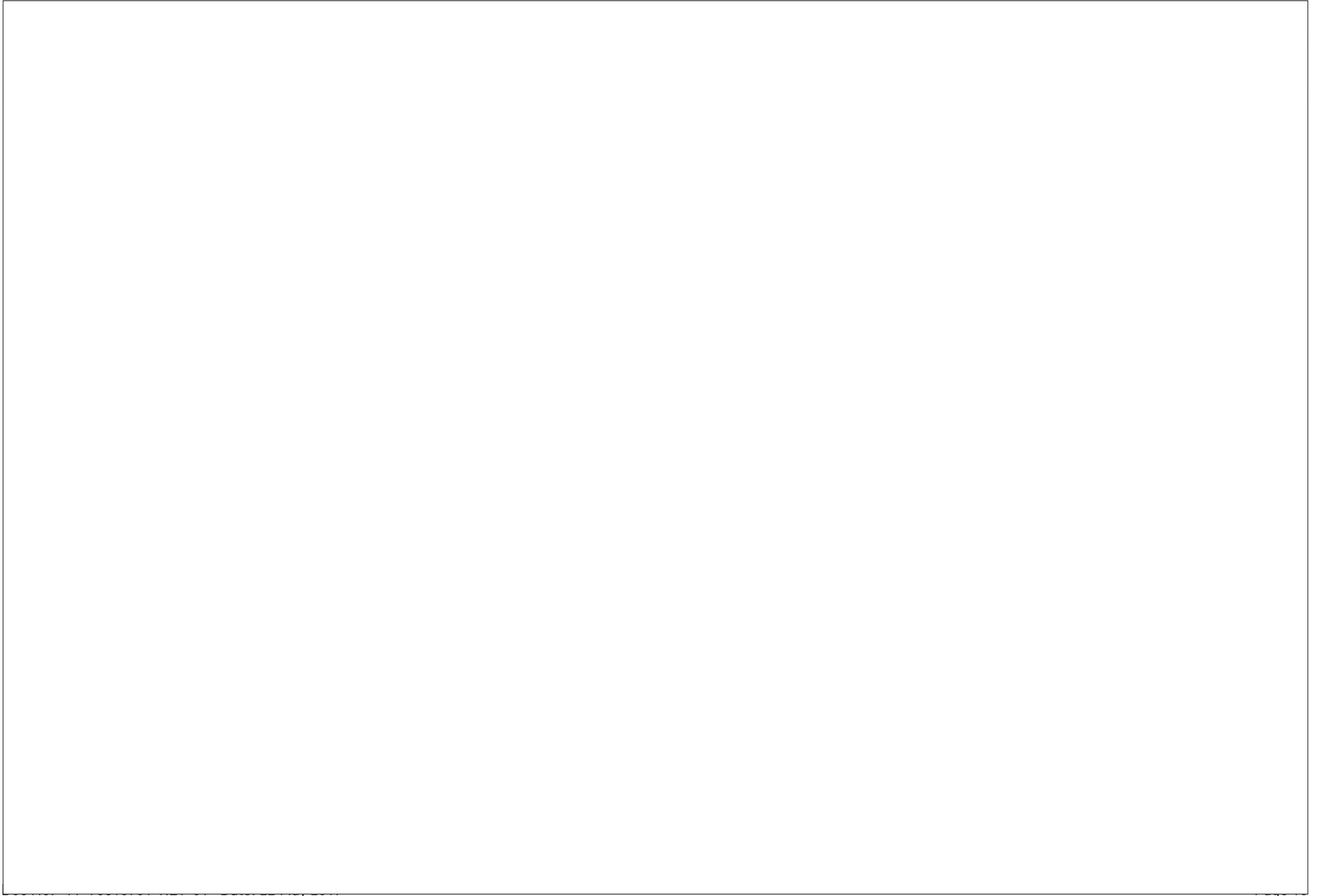
Hedge Trimmer - 1.5M - Parts List



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ITEM	PART NO.	DESCRIPTION	QTY	TORQUE LOAD	THREAD TREATMENT	NOTES
10	99-8002	<ul style="list-style-type: none"> PAINT - AUGER TORQUE BLUE 0.5L 	1			
20	99-5675	<ul style="list-style-type: none"> LABEL - HAND 	4			
30	99-5673	<ul style="list-style-type: none"> LABEL - AUGER TORQUE LOGO 	2			
40	99-5674	<ul style="list-style-type: none"> LABEL - CAUTION 	2			
50	99-5672	<ul style="list-style-type: none"> LABEL - EXTENSION 	1			
60	99-5670	<ul style="list-style-type: none"> LABEL - HEDGE TRIMMER 	1			
70	99-5671	<ul style="list-style-type: none"> LABEL - T150 - MODEL 	1			
80	99-95518005	<ul style="list-style-type: none"> OPERATOR'S MANUAL - ENGLISH 	1			

Ref. HT-0005-1



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